

2.2 Surface roughness test report (RA)



in acc. EN 10204

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Order Data

Customer:	Nordic Engineering
Customer Purchase Order No.:	7396-5082
Customer No.:	56010684
Order No.:	AU 5600025605 - 30 (AU 1003113250 - 30)
Reference:	P-033654
Order Quantity:	11

Delivery Information

Line	Description of Goods	Customer Item No.
30	M88 D_00001	
	88643782 650 50B37405M14T1 1502	
	88251728 1231000ZA002071101202	
	88248214 1231S01Z201100AT	

Surface

Ra ≤ 0.8 µm (30 µin.) for media wetted surfaces,
according to DIN 11866 H3,
mechanically polished internal

Information

Test equipment: Perthometer (Mahr).
Measuring standard according to ISO 4287/1.
Measuring length 5.6 mm (if possible). Recalibration each day
with a reference normal of Ra~0,4µm.
The valves are tested one point in each spigot.

Test result: OK

Ingelfingen-Criesbach, 29.07.2021

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Sitz: 74653 Ingelfingen
Registergericht: Stuttgart HRB 590215
Geschäftsführer: Gert Müller, Stephan Müller, Fritz Müller